

PPS Non-Metallic Series Filter Housings

Durable, Corrosion Resistant Design for Liquid Applications

- Polypropylene head with choice of polypropylene or SAN¹ shells
- Cost effective alternative to stainless steel in aggressive fluid applications
- Housing designed to accept DOE and Pall's M10 (Code 10) and M20 (Code 20) internal O-ring seal filter cartridges
- Fixed guides ensure proper alignment and seating of cartridges
- Optional mounting bracket assemblies in two styles
- SAN/polypropylene combination offers excellent compatibility and on-site observation of flow, life and performance
- Available with pressure relief button on inlet side of cap

Housing Specifications

Maximum operating pressure

8.6 bar (125 psig) @ 52°C (125°F)

NOTE: Maximum operating pressure ratings are vessel ratings only. Safe operating temperature and pressure will depend on filter cartridge and gasket/O-ring used. For inquiries on compatibility, contact Pall or your local Pall distributor.

Construction PPS-U: PPS-UP:	Head² Polypropylene Polypropylene	Shell Polypropylene SAN (Styrene Acrylonitrile) ¹
Connection Inlet/outlet:	³ /4" NPT	
Shell O-rings	Nitrile (standard), s fluorocarbon elast	
Standard colors PPS-U: PPS-UP:	Blue head and blu Blue head and cle	
Options		
Pressure relief button	Specify -PR on or	dering information
Mounting bracket assembly	Order separately "U" Style Bracket: "L" Style Bracket: I	

¹ SAN available in 25.4 cm (10 in) only

² Housing head has mounting bosses which accept self-tapping screws for attaching the "L" style bracket to housing. "U" style bracket mounts over the inlet/outlet piping.



Cartridge Specification Table

Configuration	Cartridge Lengths cm (in)		
	25.4 (10)	50.8 (20)	
DOE (Pleated)	24.9 (9.8)	50.8 (20)	
DOE (Depth)	25.1 (9.875)	50.8 (20)	
M10/M20	25.4 (10)	50.8 (20)	

NOTE: If a silicone free housing is required, Pall recommends using the LMO metallic housing.

Selection Criteria

	PPS-U	PPS-UP
Ultra violet light	Recommended	Fair
Strong acid	Recommended	Fair
Weak acid (<20%)	Recommended	Recommended
Organic solvent	Recommended	Not recommended
Strong oxidizing agent	Recommended	Not tested
Weak base (<20%)	Recommended	Recommended
Strong base	Recommended	Fair

Dimensional Data (nominal)

Model	Liquid Flow Rate ³ lpm (gpm)	Dimensions cm (in)		Weight kg (lb)
		А	В	
PPS10U-3/4	to 28 (7.5)	31.1 (12.25)	13 (5.125)	1.8 (4.0)
PPS10UP-3/4	to 28 (7.5)	30.8 (12.125)	13 (5.125)	1.4 (3.0)
PPS20U-3/4	to 57 (15)	56.8 (22.375)	13 (5.125)	2.0 (4.4)

³ Dependent upon cartridge selection, fluid viscosity, and allowable pressure drop.





Optional Mounting Brackets



Housing Differential Pressure vs. Liquid Flow Rate



Unit conversion: 1 bar = 100KPa

For liquids other than water, multiply the pressure drop by the specific gravity of the fluid.

This housing is not recommended for compressed air or gas service. It is suitable for use with fully compatible* liquids only. This housing is not recommended for acid service at the pressure shown. Please contact Pall for detailed compatibility information.

* which do not soften, swell or adversely affect the product or its materials of construction.

NOTE: Use of this product in a manner other than in accordance with Pall's current recommendations may lead to injury or loss. Pall cannot accept liability for such injury or loss.

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Please contact Pall Corporation to verify that the product conforms to your national legislation and/or regional regulatory requirements for water and food contact use.

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Ordering Information

Pall Part Number = 1 2 - 3/4 3

Table 1		Table	2
Code	Cartridge lengths cm/in	Code	Materials of construction (shell)
10	25.4/10	U	Polypropylene (20 in only)
20	50.8/20	UP	SAN (10 in only)

Table 3

Code	Pressure relief
PR	Pressure relief button
Blank ⁴	No pressure relief button

⁴ Available only with PPS10U - 3/4 and PPS10UP - 3/4 models.



25 Harbor Park Drive Port Washington, NY 11050 +1 516 484 3600 telephone +1 800 289 7255 toll free US