



Food and Beverage

# FBT Series Filter Housings

**SINGLE-ROUND FILTER HOUSING**  
for sanitary liquid filtration



# FBT Series

## SINGLE-ROUND FILTER HOUSING

### Description

FBT Series sanitary housings are designed specifically for liquid filtration in the food and beverage industry<sup>1</sup>.

- Enhanced cleanability and microbiological safety due to crevice-free, polished and hygienic design
- Corrosion resistance and durability with 316L stainless steel wetted parts and high-quality welds
- Cost-effective without sacrificing quality and performance

FBT Housings are available in a standard sanitary design allowing a variety of connection options, or in a 3-A sanitary design, which meets the requirements of 3-A Sanitary Standards #10-04.

### Features and Benefits

- Suitable for flow rates up to 91 liters/min (24 USgpm) depending on cartridge type and size.
- Suitable for CIP and SIP.
- Beveled housing tube sheet and aseptic-style housing seal provides enhanced drainability and a crevice-free connection between the housing head and bowl.
- Electropolished head and elbows and mirror polished bowl ensures optimal cleanability in critical areas while maintaining cost-effectiveness.
- New cartridge locking design features additional cut-outs to traditional half-moon portions of the Code 7 bayonet locks, enhancing cleanability and drainability, (Figure 1).
- Operator-friendly V-Clamp housing closure simplifies handling.
- Design satisfies EC Pressure Equipment Directive (PED) 97/23/EC, ATEX 94/9/EC Group II Category 2.

## FBT Series Filter Housings Technical Information

### Specifications

Minimum / Maximum Operating Pressure <sup>2</sup>	-1 to 10 bar (-14.5 to 150 psig)
Minimum / Maximum Operating Temperature <sup>3,5</sup>	Fluorocarbon Elastomer and Silicone seals -10 to 150 °C (14 to 300 °F) EPR seals -10 to 121 °C (14 to 250 °F)
Steam Sterilization <sup>3,5</sup>	Fluorocarbon Elastomer and Silicone seals 3.7 bar / 150 °C max (53 psig / 300 °F) EPR seals 1 bar / 121 °C max (14.5 psig / 250 °F)
Materials of Construction	Wetted parts 316L stainless steel
Housing Seal Options <sup>1,4</sup>	Fluorocarbon Elastomer Silicone EPR
Surface Finish	≤ 0.8 micron Ra (≤ 32 Ra microinches)
Connections	DIN 11851 Clamp Coupling Butt Weld
Filter Cartridge Compatibility <sup>5</sup>	Pall Code 2 or Code 7 single open-end
Design Specification	Design capability of 4 times maximum operating pressure. Each housing is hydrostatically tested to 1.6 times maximum

<sup>1</sup> Please contact Pall to ensure the products meet specific National Legislation and/or Regional Regulatory requirements for food contact use.

<sup>2</sup> Maximum operating pressure ratings are vessel ratings only. Safe operating temperature and pressure will depend on filter cartridge and seal used. For compatibility details, please contact Pall.

<sup>3</sup> For applications involving fluids below 0 °C (32 °F), please contact Pall.

<sup>4</sup> Check local pressure vessel code requirements.

<sup>5</sup> Refer to Pall Food and Beverage filter cartridge literature for additional guidelines on use.



Figure 1a: Sanitary 3-A design option with clamp coupling or butt weld connections satisfies the requirements of 3-A Standard #10-04.



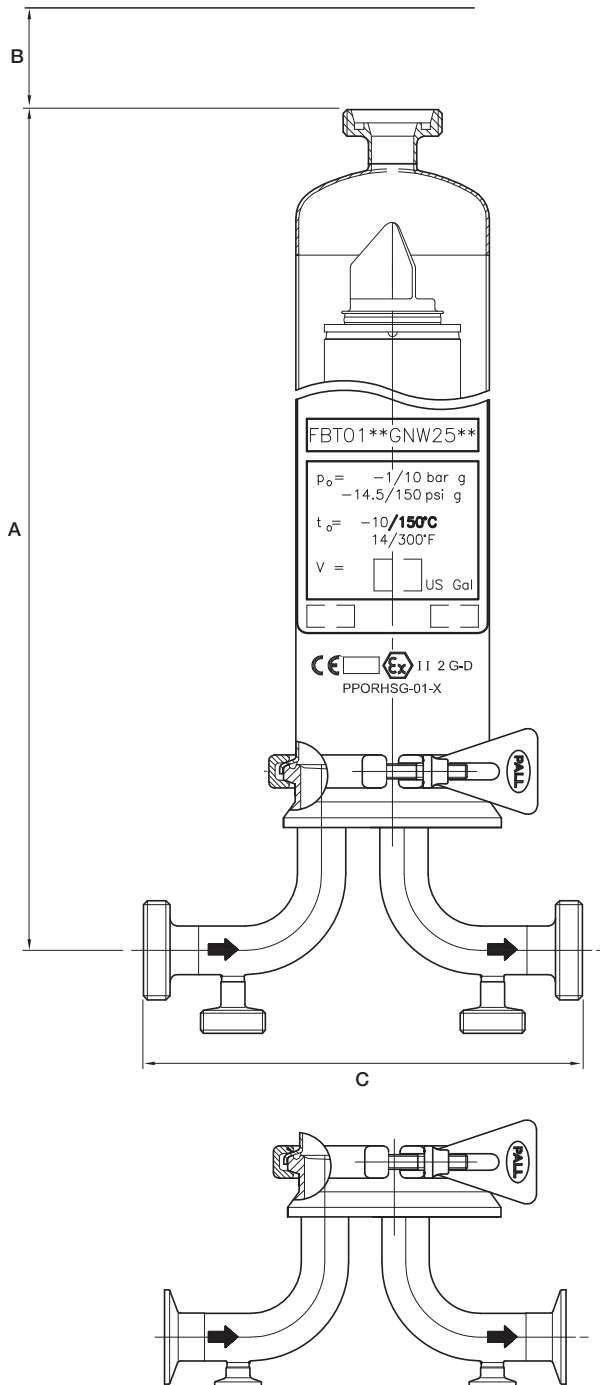
Figure 1b: Housing interior design ensures optimal cleanability in critical areas.

# FBT Series Filter Housings

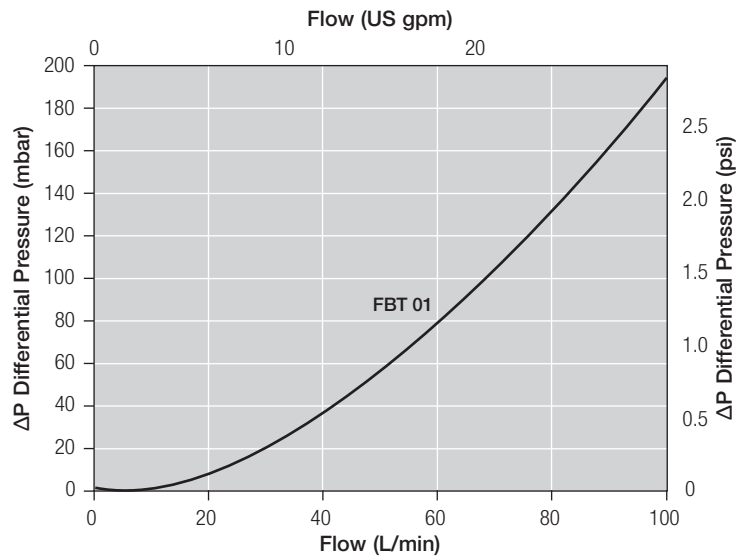
## Technical Information

Nominal Dimensions in mm (inches) - for specific dimensions, please contact Pall

Code	Cartridge Height	A DIN Connection	A Clamp Connection	A Butt Weld Connection	B Element Removal	C DIN Connection	C Clamp Connection	C Butt Weld Connection
05	127 (5)	316.5 (12.5)	309.1 (12.2)	302 (11.9)	180 (7.1)	230 (9.1)	215 (8.5)	173 (6.8)
1	254 (10)	441.5 (17.4)	434.1 (17.1)	427 (16.8)	300 (11.8)	230 (9.1)	215 (8.5)	173 (6.8)
2	508 (20)	701.5 (27.6)	694.1 (27.3)	687 (27.0)	550 (21.7)	230 (9.1)	215 (8.5)	173 (6.8)
3	762 (30)	961.5 (37.9)	954.1 (37.6)	947 (37.3)	800 (31.5)	230 (9.1)	215 (8.5)	173 (6.8)



### Typical Water Flow / Pressure Drop Characteristics\*\*



\*\* Flow/pressure drop characteristics refer to the empty housing only, for water at 20 °C (68 °F). For other liquids, multiply housing pressure drop by the specific gravity of the fluid.

### Volume and Weight

Code	Volume L (US gal)	Weight kg (lb)
05	1.4 (0.37)	3.4 (7.5)
1	2.4 (0.63)	3.9 (8.6)
2	4.4 (1.16)	5.0 (11.0)
3	6.3 (1.66)	6.0 (13.2)

# FBT Series

## FBT Series Filter Housings Ordering Information

### SINGLE-ROUND FILTER HOUSING

This is a guide to the part numbering structure and possible options only.  
For availability of specific options, please contact Pall.

Part Number: FBT 01   G      

Table 1      Table 2      Table 3      Table 4

Example Part Number: **FBT 01 1 G NW25 J**

Note: See bold reference codes in the tables.

Table 1

Code	Cartridge Height
05	127 mm (5")
<b>1</b>	254 mm (10")
2	508 mm (20")
3	762 mm (30")

Table 2

Code	Inlet / Outlet	Vent	Drain
<b>NW25</b>	NW25 DIN 11851	NW25 DIN 11851	NW15 DIN 11851
23	1" Clamp Coupling	1" Clamp Coupling	½" Clamp Coupling
02	Butt Weld 25.4 x 1.6	Butt Weld 12.7 x 1.6	Butt Weld 12.7 x 1.6

Table 3

Code	Housing Seal Options
H	Fluorocarbon Elastomer
H4	Silicone
<b>J</b>	EPR

Table 4

Code	Housing Design
<b>Blank</b>	Standard
3A	3-A Series

Note: Housings with clamp coupling and butt weld connection options are only available in 3-A series design. Housings with DIN connections are only available in standard design.

### Spare Parts

Description	Standard Design / 3-A Design
Bowl Seal	GK1242PH01 (Fluorocarbon Elastomer) GK1242QL01 (Silicone) GK1242PX01 (EPR)
Bowl V-Clamp	ACS0942DA

### Optional Accessories



Figure 2



Figure 3



Figure 4



Figure 5

Accessories pictured are shown in DIN 11851 option.

Description	Connections†	Seal Material	Part Number	Connections†	Seal Material	Part Number
Vent Kit - Gauge (Figure 2)	NW25 (DIN 11851)	H	ACS0949AM	1" Clamp Coupling	H	ACS0958AM
		H4	ACS0950AU		H4	ACS0959AU
		J	ACS0951AM		J	ACS0960AM
Vent Kit - Stäubli* Vent Valve (Figure 3)	NW25 (DIN 11851)	H	ACS0952AM	1" Clamp Coupling	H	ACS0961AM
		H4	ACS0953AU		H4	ACS0962AU
		J	ACS0954AM		J	ACS0963AM
Vent Kit - Stäubli* Vent Tee (Figure 4)	NW25 (DIN 11851)	H	ACS0946AM	1" Clamp Coupling	H	ACS0955AM
		H4	ACS0947AU		H4	ACS0956AU
		J	ACS0948AM		J	ACS0957AM
Drain Kit - Hosetail Valve (Figure 5, 2 required per housing)	NW15 (DIN 11851)	H	ACS0929EM	½" Clamp Coupling	H	ACS0932AM
		H4	ACS0930EU		H4	ACS0933AU
		J	ACS0931EM		J	ACS0934AM

† Connection kits are supplied either with DIN 11851 connection type or clamp coupling type.

Please choose the desired option. Seal material options are H (Fluorocarbon Elastomer), H4 (Silicone) and J (EPR).



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