

# **Profile® II Filter Cartridges** for particle removal

Profile II filter cartridges are designed for high-performance clarification and particle removal in food and beverage processes.

# **Description**

Profile II cartridges are high efficiency depth style filters constructed of polypropylene. Constructed of polypropylene, with a continuously graded fixed pore structure, these cartridges provide pre- and final filtration within the same cartridge resulting in lower overall filtration and disposal cost.

The Profile II filter cartridges provide a removal efficiency of >99.98% in compatible liquids with consistent filtration performance.

### **Features and Benefits**

Features	Benefits
Fixed fiber matrix	<ul><li>Consistent filtrate quality</li><li>Highly stable structure</li><li>Process reliability</li></ul>
Continuous pore size variation from coarse to fine	High dirt holding capacity     Longer service life
Cartridge	
Available in multiple configurations	Easy to integrate into existing lines
Polypropylene construction with no adhesives or surfactants	Broad chemical compatibility

# **Food Contact Compliance**

Please refer to the Pall website www.pall.com/foodandbev for a Declaration of Compliance to specific National Legislation and/or Regional Regulatory requirements for food contact use.



Profile II filter cartridges available In AB, RF and RMF styles

# Quality

- Cartridges produced in a controlled environment
- Manufactured according to ISO 9001:2008 certified Quality Management System

### **Materials of Construction**

Media	Polypropylene			
Core	Polypropylene			
AB style cartridges only				
Cage, End Cap and Fin End	Polypropylene			
Adaptor	Polypropylene with a stainless steel reinforcing ring			
O-ring Seal	Ethylene propylene rubber or silicone elastomer			
RMF style cartridges only				
Elastomeric End Cap and Seal	Thermoplastic elastomer			

## **Technical Information**

### Operating Characteristics in Compatible Fluids<sup>1</sup>

Maximum Differential Pressure (forward)	Operating Temperature		
4 bard (60 psid)	30 °C (86 °F)		
3 bard (50 psid)	50 °C (122 °F)		
2 bard (30 psid)	70 °C (158 °F)		
1 bard (15 psid)	82 °C (180 °F)		
0.3 bard (5 psid)*	125 °C (257 °F)		

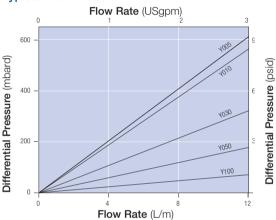
<sup>1</sup>Compatible fluids are defined as those which do not swell, soften or attack any of the filter components.

#### Sterilization and Sanitization<sup>2</sup>

Method	Temperature	Cumulative Time
in situ Steam Sterilization	125 °C (257 °F)	10 hours
in situ Hot Water Sanitization	80 °C (176 °F)	

<sup>2</sup>For applications requiring Sterilization or Sanitization Pall recommends the use of the Code 7 adapters to ensure filter sealing after cooling. Cartridges should be cooled to system operating temperature prior to use.

#### Typical Flow Rates<sup>3</sup>



°Typical initial clean media ∅P 254 mm (10") element, water at 20 °C (122 °F), viscosity 1 cP. For assistance with filter assembly, sizing and housing selection, contact your local Pall representative.

It is recommended that the Max. Flow rate be selected such that the clean element pressure drop does not exceed 0.7 bar (10 psid) for optimal assembly life. Please contact Pall for optimized sizing.

# **Ordering Information**

This information is a guide to the part number structure and possible options. For availability of specific options and housing details, please contact Pall.

Element Part Number:	AB	Table 1	Υ	Table 2	Table 3	W Table 4
	R	Table 1	F	Table 2	W	
	RM	10010	F	Table 0	W	

#### Table 1: Nominal Length

Table 1: Nominal Length		Table 3	Table 3: Adaptor			
Code	Length	Code	Description			
AB, RF and RMF Styles only		3	SOE - single open end with flat closed end and external 222 O-rings			
1	254 mm (10")	_	SOE - single open end			
2	508 mm (20")	7	with fin end, 2 locking tabs and external 226 O-rings			
3	762 mm (30")		SOE - single open end			
4	1016 mm (40")	8	with fin end and external 222 O-rings			
RF Style only		28	SOE - single open end with fin end, 3 locking tabs			
01	25.4 mm (1")	Code 0	and external 222 O-rings			
05	127 mm (5")		7, 8 and 28 may be available ed grades, confirm code			
09	228.6 mm (9")		y with your Pall representative)			
39	990.6 mm (39")	_ Table 4	Table 4: O-ring Seal			
RF and RMF Styles only		Code	Description			
		H4	Silicone Elastomer			
29	736.6 mm (29")	J	Ethylene Propylene Rubber			

#### Table 2: Liquid Removal Rating

Grade	Removal rating (µm) at 99.98% Efficiency (6-5000)	Removal rating (μm) at 90% Efficiency (β-10)
005	0.5*	<0.5*
010	1.0	<0.5*
030	3.0	<1.0*
050	5.0	2.0
100	10.0	6.5

Profile II filter cartridge liquid retention ratings are based on ANSI B93.31.73 modified for single pass testing in an aqueous medium. \*extrapolated value



### Pall Food and Beverage

25 Harbor Park Drive
Port Washington, NY 11050
+1 516 484 3600 telephone
+1 866 905 7255 toll free US

Portsmouth - UK +44 (0)23 9230 2269 telephone +44 (0)23 9230 2509 fax industrialeu@pall.com

### Visit us on the Web at www.pall.com/foodandbev

Pall Corporation has offices and plants throughout the world. For Pall representatives in your area, please go to www.pall.com/contact

Please contact Pall Corporation to verify that the product conforms to your national legislation and/or regional regulatory requirements for water and food contact use.

Because of technological developments related to the products, systems, and/or services described herein, the data and procedures are subject to change without notice. Please consult your Pall representative or visit www.pall.com to verify that this information remains valid. Products in this document may be covered by one or more of the following patent numbers: EP 433,661.

© Copyright 2010, Pall Corporation. Pall, (PALL) and Profile are trademarks of Pall Corporation. ® Indicates a trademark registered in the USA. *Filtration. Separation. Solution.sm* is a service mark of Pall Corporation.

<sup>\*</sup>AB style only.