



Pall's Seitz ZD (Zero DE) depth filter sheet series consists of pure cellulose filter sheet media and has been developed to meet the needs of the Food and Beverage industry for very pure depth filters without any DE (Diatomaceous Earth) or Perlite. The filter has been designed to provide excellent filtration performance will full respect to product quality.

## Description

Seitz ZD flat filter sheets consist of highly fibrillated pure cellulose fibers and are available in multiple grades suitable for microbial reduction filtration as well as fine and clarifying filtration.

Features	Benefits
100% pure cellulose depth filter media: no inorganic components	<ul style="list-style-type: none"> <li>Very low impact on color and flavor</li> <li>Very high purity, low extractables, low ion release</li> <li>Up to 50% less water consumption for conditioning and regeneration</li> <li>Extremely good sealing characters in filter presses, minimizing drip losses</li> <li>100% biodegradable material</li> </ul>
Highly fibrillated cellulose fiber matrix	<ul style="list-style-type: none"> <li>Very strong filtration media</li> <li>Easy to regenerate</li> <li>High hold up volume for long filtration cycles</li> <li>Very good particle and microbiological retention</li> </ul>

## Applications

Grade	Application
Seitz-EK ZD Seitz-KS 80 ZD	<ul style="list-style-type: none"> <li>Microorganism reduction and yeast removal in beverages like wine, beer, fruit juices and liquid food</li> <li>Filtration of juices and juice concentrate prior to membrane filtration</li> <li>Microorganism reduction in sugar syrups</li> <li>Microorganism reduction in enzyme solutions</li> </ul>
Seitz-K 100 ZD Seitz-K 250 ZD	<ul style="list-style-type: none"> <li>Polishing filtration of wine and beer</li> <li>Haze removal in beverages</li> <li>Polishing filtration of olive oil obtaining additional water removal effect</li> </ul>

## Seitz® ZD Series Depth Filter Sheets

For a Wide Range of Food and Beverage Applications



Seitz ZD Series Depth Filter Sheets

## Materials of Construction

Sheet Media: Resin-bonded cellulose

## Conditioning

Prior to use, it is recommended to rinse the filter with clean water at ambient temperature with > 50 L/m<sup>2</sup>.

## Quality

SEITZ-ZD filter sheets are manufactured according to ISO 9001:2015 certified Quality Management System.

## Food Contact Compliance

Please refer to the Pall website [www.pall.com/foodandbev](http://www.pall.com/foodandbev) for a Declaration of Compliance to specific National Legislation and/or Regional Regulatory requirements for food contact use.

## Regeneration

If the filtration process allows regeneration of the filter media, Seitz ZD filter sheets may be rinsed with clean water (in forward or reverse<sup>1</sup> direction) to increase total throughput, optimizing economic efficiency. Optimal regeneration of filter sheets installed in a plate and frame filter may be achieved with several rinses of cold water followed by hot water. An example protocol is shown below.

1. Rinse with cold water (ambient temperature) for 5 minutes.
2. Rinse with warm water (max. 60 °C / 140 °F) for 10 minutes.

Rinsing flow rate should be 1 ½ of the filtration flow rate with a counter pressure of 0.5–1 bar (7.2–14.5 psi).

<sup>1</sup>When rinsing in the reverse flow direction it is critical to control particulate and microbial levels of the rinsing water, so that the filtrate side of the sheet is not contaminated. Water used for reverse flow flushes should be particle-free, and if the filter will not be sterilized prior to re-use the water should be free of microbes. Backwashing should be in a diagonal direction from outlet to inlet in a plate and frame filter. The actual time required may vary as a function of the process conditions.

Please contact Pall for recommendations on your specific filtration process as results may vary by product, pre-filtration and filtration conditions.

## Recommended Flow Rates and Differential Pressures

Seitz ZD Grade	Application	Flow Rate Wine and Other Beverages	Flow Rate Beer	Maximum Differential Pressure
		[L/m <sup>2</sup> /h] (gal/ft <sup>2</sup> /h)	[L/m <sup>2</sup> /h] (gal/ft <sup>2</sup> /h)	[bar] (psi)
Seitz EK-ZD Seitz KS 80 ZD	Fine filtration; filtration prior to final membrane filter	525 (12.9)	120 (2.95)	1.5 (21.8)
Seitz K 100 ZD Seitz K 250 ZD	Polishing filtration; Particle filtration	850 (20.9)	150 (3.68)	3.0 (43.5)

## Available Sheet Formats and SAP Ordering Codes – Rectangular Sheets

Seitz ZD Grade	Format			
	400 mm x 400 mm (15.8" X 15.8")	600 mm x 612 mm (23.6" X 24.1")	1003 mm x 2016 mm OE G/K (39.5" X 79.5")	1003 mm x 2016 mm ME G/K (39.5" X 79.5")
Seitz EK-ZD	5307570	5304404	5304412	5304406
Seitz KS 80 ZD	5307572	5304405	5304413	5304407
Seitz K 100 ZD	5307573	5304408	5304414	5304410
Seitz K 250 ZD	5301106	5304409	5304415	5304411

OE G/K = Without slit, pre-folded, carton box packaging (Orion type filter)

ME G/K = With slit, pre-folded, carton box packaging (Niro type filter)

For other formats please contact Pall.

Seitz ZD series filter sheets are also available in SUPRADisc™ II module and SUPRApak™ module configurations. Please contact Pall.



Pall Corporation

### Pall Food and Beverage

New York – USA  
+1 516 484 3600      telephone  
+1 866 905 7255      toll free

foodandbeverage@pall.com

### Visit us on the Web at [www.pall.com/foodandbev](http://www.pall.com/foodandbev)

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Please contact Pall Corporation to verify that the product conforms to your national legislation and/or regional regulatory requirements for water and food contact use.

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