PALL CORPORATION

DECLARATION OF COMPLIANCE Poly-Fine® II Filter Cartridges "W" Code

Cartridge Part Number



Table 1 Table 2 Table 3 Table 4

This is a guide to the part numbering structure only. For specific options, please contact Pall.

Table 1 : Removal Rating		Table 2 : Nominal Length		Table 4 : Adaptor	
Code	Description	Code	Description	Code	Description
025	0.25 µm	DOE Style Only		Blank	DOE - double open end with
045	0.45 µm	975	248 mm (9.75")	Dialik	end caps and gaskets
08	0.8 µm	10	254 mm (10")		SOE - single open end with flat
2	2 µm	195	495 mm (19.5")	M3	closed end and external 222 O-
3	3 µm	20	508 mm (20")		rings
5	5 µm	2925	743 mm (29.25")	M4	SOE - single open end with fin end, 3 locking tabs, and external
10	10 µm	295	749 mm (29.5")	1014	222 O-rings
30	30 µm	30	762 mm (30")		SOE - single open end with fin
		39	991 mm (39")	M7	end, 2 locking tabs, and external
		40	1016 mm (40")		226 O-rings
		SOE Style Only ¹			SOE - single open end with fin
		10	254 mm (10")	M8	end and external 222 O-rings
		20	508 mm (20")	-	SOE - single open end (end cap
		30	762 mm (30")		with gasket) and stainless steel
		40	1016 mm (40")	SI	spring/polypropylene cap on
		¹ Please contact Pall for specific			closed end

¹Please contact Pall for specific SI option length dimensions

³ SI option includes stainless steel spring

Table 3 : O-ring/Gasket Seal Material

Code	Description	
S	Silicone Elastomer ²	
E**	Ethylene Propylene Rubber	
2		

²For M3, M4, M7 and M8 options only **Not suitable for use in fatty foods

Poly-Fine II pleated filter cartridges are manufactured of all polypropylene materials³. They are intended for particle removal in general food and beverage application use. In addition, selected grades are used for particle removal in air/gas pre-filtration.

An initial flush is recommended prior to use.

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Poly-Fine II Filter Cartridges ("W" Code)

Components

Filter Media Core, Cage, Support, Drainage End Cap and Fin End Adaptor O-ring Seal Gasket Seal Spring Polypropylene Polypropylene Polypropylene Silicone Elastomer (S) or Ethylene Propylene Rubber (E) Ethylene Propylene Rubber (E) Stainless Steel (SI Option only)

Declaration

Poly-Fine II series "W" Code filter cartridges comprise materials that meet regulatory and legislative requirements and guidelines for food contact in that:

Europe

The "W" Code Poly-Fine II series filter cartridges meet the requirements for food contact as detailed in European Regulation (EC) Number 1935/2004 in that:

Our suppliers' state that the polymeric materials of construction are made from monomers and additives consistent with Annex I of Commission regulation (EU) Number 10/2011 and its amendments, relating to plastic materials and articles intended to come into contact with foodstuffs (excluding seals).

OML and SML migration testing has been performed, and met migration criteria after flushing and in flow conditions in:

Simulant B (3% acetic acid) 2 hours at reflux, Simulant D1 (50% ethanol) 2 hours at reflux, Simulant D2 (Sunflower oil) 48 hours at 40 °C, And water up to 70 °C (158 °F).

Note: This product contains materials that are subject to Specific Migration Limit (SML) requirements. This product contains calcium stearate, which is approved as a direct food additive.

French requirements for food contact elastomers (Arrêté of 9th November 1994 amended by order of 5th August 2020) Typical samples of the 'S' (Silicone) and 'E' (EPDM) seal material formulations have been tested as BS3601-226 size seals for overall migration. Testing was conducted in distilled water, 3 % acetic acid, 20 % ethanol, 50 % ethanol, and 95 % ethanol under reflux conditions for 4 hours - repeat use. The data obtained with the 'S' O-rings, under the test conditions, were well within the limit for all migration fluids tested. The data obtained with the 'E' O-rings, under the test conditions, were well within the limit for distilled water, 3 % acetic acid, 20 % ethanol. The 'E' O-rings are not suitable for use in fatty foods.

German requirements for food contact elastomers (BfR XV Silicones) Typical samples of the 'S' (Silicone) seal material formulation have been tested as BS3601-226 size seals for overall migration. Testing was conducted in distilled water, 3 % acetic acid, 10 % ethanol, and 95 % ethanol under reflux conditions for 4 hours - repeat use. The data obtained with the 'S' O-rings, under the test conditions, were well within the limit for all migration fluids tested.

German requirements for food contact elastomers (BfR XXI Natural and Synthetic Rubber Category

1) Typical samples of the 'E' (EPDM) seal material formulation have been tested as BS3601-226 size seals for overall migration. Testing was conducted in distilled water, 3 % acetic acid, 10 % ethanol, and 95 % ethanol under reflux conditions for 4 hours - repeat use. The data obtained with the 'E' O-rings, under the test conditions, were well within the limit for distilled water, 3 % acetic acid and 10 % ethanol. The 'E' O-

rings are not suitable for use in high alcohol or fatty foods. Additionally, our supplier states that this Oring seal formulation is suitable for food contact use under BfR XXI category 4. Users should satisfy themselves that these materials are suitable for use in their specific food application.

Mercosur

The materials of construction meet the requirements for food contact as detailed in Reglamento Técnico Mercosur sobre materiales lista positiva de

• monómeros, otras substancias de partida y polímeros autorizado para la elaboración de envases y equipamientos

plásticos in contacto con alimentos, Mercosur/GMC/Res. No. 19/21 y

• aditivos para materiales plásticos destinados a la elaboración de envases y equipamientos in contacto con alimentos, Mercosur/GMC/Res. No 56/92.

People's Republic of China

The "W" Code Poly-Fine II filter cartridges meet the requirements for food contact as detailed in Chinese standards Number GB 4806.7-2023 and GB 4806.11-2023.

USA

The materials of construction meet FDA requirements for food contact use as detailed in Code of Federal Regulations, 21 CFR paragraphs 170-199 in that:

- Polypropylene to 21 CFR section 177.1520 (Olefin polymers)
- Ethylene Propylene Rubber seal materials to 21 CFR section 177.2600 (Rubber articles intended for repeated use with aqueous foods, excluding fatty foods (*e.g.* milk and edible oils)) based on confirmatory testing as detailed in section (e).
- Silicone Elastomer seal materials to 21 CFR section 177.2600 (Rubber articles intended for repeated use, with aqueous and fatty foods (*e.g.* milk and edible oils)) based on confirmatory testing as detailed in sections (e, f).

Process Quality System

Site of Manufacture: Pall Timonium, USA. Made in USA. Or Pall China, Beijing, People's Republic of China. Made in China.

The Quality Management System at Pall Timonium is certified to ISO 9001:2015.

These products / product packaging carry a lot number / date code to facilitate traceability to suppliers' materials and Pall production records.

Pall Timonium confirm that this product is manufactured in line with the principles of food contact materials GMP as detailed in Regulation 2023/2006. Pall Beijing confirms that this product is manufactured in line with the principles of food contact materials GMP as detailed in Regulation 2023/2006.

Supplied in Europe by

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Pall Corporation has offices and plants throughout the world. To locate the Pall office or distributor nearest you, visit www.pall.com/contact.

The information provided in this literature was reviewed for accuracy at the time of publication. Product data may be subject to change without notice. For current information consult your local Pall distributor or contact Pall directly.

IF APPLICABLE Please contact Pall Corporation to verify that the product conforms to your national legislation and/or regional regulatory requirements for water and food contact use.

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