

## Hydro-Guard® CoLD R Series Filter Cartridges

### Continuous Length, Backflushable, Precoat, Condensate Filter

Hydro-Guard CoLD R filter elements are manufactured using the CoLD Melt™ fiber production process. The CoLD Melt process permits the creation of multiple filtration zones within a single filter cartridge. The reverse graded pore density, multi-zone design provides customers with even precoating, efficient backflushing, and long filter life. Many power plants around the world have switched from string wound technology to Hydro-Guard CoLD R products for improved condensate polishing.



Product Feature	Product Benefit	Customer Benefit
Continuous Length Element	<ul style="list-style-type: none"> <li>• Uniform resin precoat</li> </ul>	<ul style="list-style-type: none"> <li>• Improved deionization performance</li> <li>• Optimized resin capacity utilization</li> </ul>
Co-Located Large Diameter Melt Fibers	<ul style="list-style-type: none"> <li>• Resists collapse or compression under increasing differential pressure</li> <li>• Rigid pore structure results in more consistent, reliable and reproducible filtration compared to string wound configurations</li> </ul>	<ul style="list-style-type: none"> <li>• Reduced possibility of resin bleedthrough</li> <li>• Stable filtration performance over the life of the element</li> </ul>
Reverse Graded Pore Density Structure	<ul style="list-style-type: none"> <li>• Enhanced surface filtration</li> <li>• High-efficiency backflushing</li> </ul>	<ul style="list-style-type: none"> <li>• Longer element service life reduces number of filter change-outs and filter disposal costs</li> <li>• Minimizes worker exposure in radioactive applications</li> </ul>
All Polypropylene Construction	<ul style="list-style-type: none"> <li>• Reduced extractables - free of adhesives, binders and surfactants</li> <li>• No rinse-up required</li> <li>• Incinerable</li> </ul>	<ul style="list-style-type: none"> <li>• No filtration related chemistry excursions</li> <li>• Reduced start-up costs</li> <li>• Reduced filter disposal costs</li> </ul>

## Performance Specifications

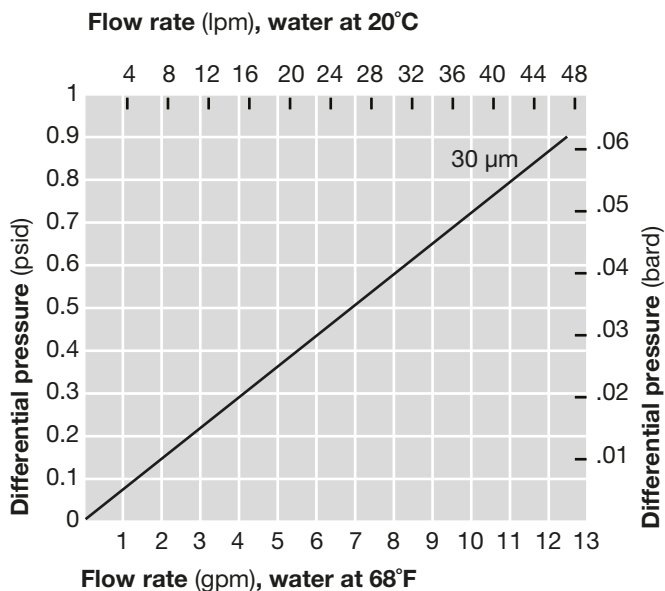
### Maximum operating temperature

65°C (150°F)

### Maximum differential pressure

2.07 bar (30 psid) @ 65°C (150°F)

## Typical Flow vs. Differential Pressure for Application Sizing<sup>1</sup>



Unit conversion: 1 bar = 14.5 psi

<sup>1</sup> Flow rate is for a 152 cm/60 inch 30 µm cartridge. For liquids other than water, multiply differential pressure by fluid viscosity (cP).



## Product Specifications

### Materials of construction

Filter media:	Polypropylene
End caps:	Polypropylene
Sealing:	Thermal bond
Gasket/O-ring material:	Sulfur-free EPDM (standard)

## Ordering Information

Pall Part Number = HGCOLDR 1 - 2 - P - 3 - 4 - 5

Table 1

Code	Filter grades (µm)
5	5
30	30

Table 2

Code	Cartridge lengths cm/in
50	127/50
60	152/60
70	178/70
80	203/80

Table 3

Code	Seal material
E	Sulfur-free EPDM

**Table 4**

Code	End configurations - bottom
COOP	Fine threaded connection for bottom tube sheet vessels
M8TVO	Extended neck, double O-ring seal for top tube sheet vessels
PAK-F	One turn, easy install/remove connection with double seal integrity for bottom tube sheet vessels
PBQ	Double-open-end filter for bottom tube sheet vessels

**End configurations - bottom**



COOP



M8TVO



PAK - F



PBQ

**Table 5**

Code	End configurations - top
H	$\frac{3}{8}$ HEX - 2.5 inch elongated hex nut and cotter pin for connection with vessel lattice strips
S	$\frac{3}{8}$ STUD - 1.5 inch threaded stud and either nut or cotter pin for connection with vessel lattice strips
FIN	SPEAR - Bottom retaining devise for top tube sheet filters
DOE	Double-open-end filter for top tube sheet vessels

**End configurations - top**



$\frac{3}{8}$  HEX (H)



$\frac{3}{8}$  STUD (S)



FIN



DOE



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